



WORX RACING SPONSONS KIT

PART # - WR515

MODELS: SEADOO 97+ XP/ XP LTD/ XP DI

INSTALLATION INSTRUCTIONS

IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

Parts Supplied: 2 x **WORX Racing** sponson paddles
 2 x Aluminium mounting rails
 2 x $\frac{1}{4}$ x 1 Button head bolts
 2 x $\frac{1}{4}$ x 1 $\frac{1}{4}$ Button head bolts
 2 x $\frac{1}{4}$ x 1 $\frac{1}{2}$ Button head bolts
 2 x $\frac{1}{4}$ x 2 Button head bolts
 6 x $\frac{1}{4}$ x $\frac{3}{4}$ Flat washers
 2 x $\frac{1}{4}$ Nyloc Nuts

- 1- Remove stock sponsons. Disconnect stinger and remove all hoses from waterbox so you can slide it forward to access bolts inside hull of left hand side and remove the battery to gain access to the right side.
- 2- With sharp knife cut through the links joining top and bottom sections of floatation foam on both sides to allow you to fit aluminium mounting rails
- 3- Front bolt holes in hull will NOT be used. Fill with marine silicone sealant and fit supplied $\frac{1}{4}$ x 1 bolts and nyloc nut to block off holes.
- 4- Apply marine silicone sealant to aluminium mounting rail and slide into place inside hull. Hold rails in place by fitting mounting bolts through hull from outside (this is temporary to hold rails in place while silicone cures). Fit all bolts to both sides and screw up tight. Allow silicone sealant to cure before removing.
- 5- When dry remove bolts from hull. Apply a bead of Marine silicone sealant around the edges of the side rails, and around each of the mounting holes. Fit Paddles to hull (apply loctite on bolts) using supplied bolts. $\frac{1}{4}$ x 2 bolts at rear of sponson/ $\frac{1}{4}$ x 1 $\frac{1}{2}$ bolts in centre of sponson/ $\frac{1}{4}$ x 1 $\frac{1}{4}$ bolts at front of sponson. **IMPORTANT:** Rails are tapered to fit angle of sides of hull. Make sure that you fit them with the shaped end forward and the narrow edge facing up.
- 6- After riding for about 15 minutes check that your sponson bolts are tight.
- 7- **Warning:** These sponsons will vastly improve the turning capability of your boat take time to get used to them before you attempt any hard cornering

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